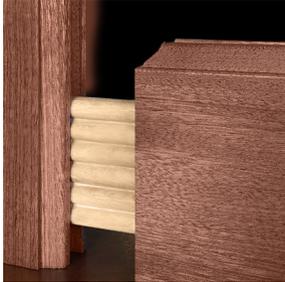


# CONSTRUCTION

We are proud to offer two series of Captiva stile and rail wood doors. Our Select series offers you all the well-crafted beauty of the finest wood door with a two year warranty. Our Traditional series doors are constructed the way craftsmen have been making doors for centuries, using traditional mortise and tenon joinery. Traditional series doors are backed by a five year warranty. Some Traditional doors may be run on the CNC due to multiple curved rails in the design. These doors would still have 1/4" veneers, 5 year warranty and stave core rails if possible.

## CAPTIVA SELECT DOORS

Constructed to the highest specifications, our Select Series doors use state-of-the-art Beaded Mortise and Tenon joinery combined with stave core stiles to ensure that every door is straight and true for years.



### Beaded Mortise and Tenon

Tight fitting beaded mortise and tenon joinery is far superior to the doweled joints that most other door manufacturers use. By providing more surface area for glue adhesion the assembled strength of the joint is vastly increased.



Solid Rails



Stave Core Stiles with 1/8" Veneers (1/4" Veneers optional)

2 Year Warranty, 10 Year for Interior Doors

Captiva Select doors meet AWI Premium standards and specifications when book match panels are specified.

## CAPTIVA TRADITIONAL DOORS

With stave core stiles and rails, 1/4" veneers, and Traditional Mortise and Tenon Joinery, our Traditional Series doors are made for the purest who appreciates a door that is made using classic door making methods.



### Traditional Mortise and Tenon

Simple and strong, the mortise and tenon joint has been used for millennia by woodworkers around the world to join two pieces of wood. We've kept up the tradition by using this time tested method of joinery in our traditional series doors.



Stave Core Rails with 1/4" Veneers (curved rails will be solid)



Stave Core Stiles with 1/4" Veneers



Solid Cap on Top Stiles Hides the Stave Core

5 Year Warranty, 10 Year for Interior Doors, 10 Year Extended Warranty available.

Captiva Traditional doors meet AWI Premium standards and specifications when book match panels are specified.



## STAVE CORE CONSTRUCTION

This environmentally friendly method of construction uses laminated, stable, wood core sandwiched between solid veneers and matching edges for a stile or rail that is superior for preventing warping or distortion. Stiles may be laminated on certain applications.

## CAPTIVA FLUSH DOORS

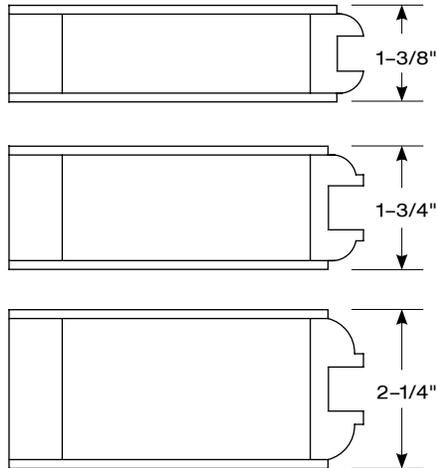


With no stile or rail, Captiva Flush Series doors are constructed with a plywood core, hardwood edges and 1/4 wood veneers. For crossbuck or other details, panels are inlayed to create a stronger bond, and make the door more resistant to water damage. 5 Year Warranty



CAPTIVA

## CONSTRUCTION (CONT.)

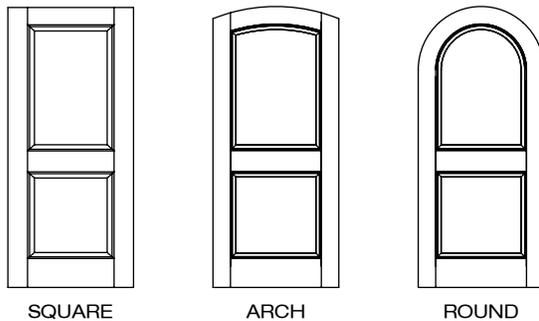


### INTERIOR AND EXTERIOR DOORS

To help you coordinate all of the doors in your home, Captiva doors are made for both interior and exterior use. Builders, architects, and designers often consider the interior and exterior doors as two different design elements. Captiva allows both the interior and exterior doors to be supplied by one manufacturer with matching details in panels, sticking, and specie. As pictured above, matching the species of wood for all your doors, even if the individual designs of the door are not the same, will give you a unified look throughout the home while maintaining visual interest.

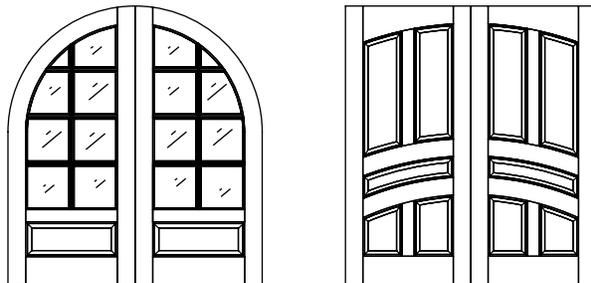
### DOOR THICKNESS

We offer three standard door thicknesses: 1-3/8", 1-3/4", and 2-1/4". Our 1-3/8" doors are recommended and warranted for interior use only. Custom thicknesses are also available.



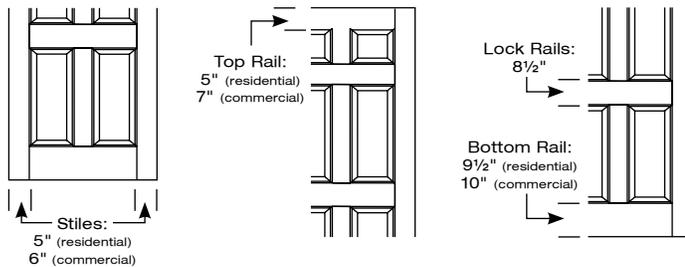
### DOOR SHAPES

Taking into consideration the architectural style of your home or the look that you want to achieve, Captiva Wood Doors are available in our standard shapes of Square, Arched or Round. We also make Custom Door top shapes, as shown on the previous page, which are often used in churches, reproduction projects, commercial applications or when a home is searching for a truly unique look. Door shapes can combine old architectural styles with new designs for a truly unique look.



### DOUBLE DOOR ARCHED PAIRS

Taking into consideration the architectural style of your home or the look that you want to achieve, Captiva Wood Doors are available in our standard shapes of Square, Arched or Round. We also make Custom Door top shapes, as shown on the previous page, which are often used in churches, reproduction projects, commercial applications or when a home is searching for a truly unique look. Door shapes can combine old architectural styles with new designs for a truly unique look.



### STANDARD STILE AND RAIL DIMENSIONS

To the left please find the standard stile and rail dimensions that we use when constructing our doors. If your project requires specific dimensions, we will be happy to modify these dimensions for our traditional series doors. (Note: Dimensions include sticking.) Certain hardware and prep requires larger stiles (i.e. mortise pockets). Doors built below standard dimensions may void warranty.

